SEGMENTAL RETAINING WALLS











GOING TO NEW HEIGHTS

When the University of Michigan helipad was relocated to the northeast corner of the medical campus, there were a number of key design requirements: Safety, Aesthetics, Structural Design Life and Cost. A creative solution was required to deliver these requirements and make the helipad as unobtrusive as possible on the site.

Pisa2[°] was chosen for its well-proven structural integrity, color, texture and design flexibility. The original concept was for a 28 foot high wall, but it was determined that terracing would enhance the design, both aesthetically and in terms of structure, to deliver a 75 year design life.

Railings were not a suitable option for fall protection given the risk presented by rotor blades from helicopters landing on the pad. Therefore, fall protection was achieved with a system of attached nets or grates, anchored behind the wall.

The end result was a helipad that came in on budget which, thanks to landscaping installed on the multiple terraces, blends nicely into its habitat.

RETAINING WALL DESIGN

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HIGHER GROUND

The new development of North Village in Douglas, Massachusetts required a new entrance road. The entrance through a green space and seasonal waterway provided topographical challenges that were overcome by constructing a retaining wall and drainage pipe.

The roadway, guardrails and fencing were installed on top of the two walls.

Product: Concord Wall[™] XL

Location:Douglas, MassachusettsProject:North VillageDesign:Coweeset Engineering

SUPPORT AND ASSISTANCE

UNILOCK & RISI STONE®

Unilock manufactures Risi Stone Systems licensed retaining walls Pisa2^{*}, Concord Wall[®], RomanPisa^{*}, RomanWall^{*}, Rivercrest^{*} Wall, SienaStone^{*}, SonomaStone^{**}, DuraHold^{*} and DuraHold2^{*}. With installations more than 25 years old, we offer the most proven SRW systems on the market.

DESIGN ASSISTANCE

Risi Stone offers many different levels of assistance. From general product information, typical cross-sections and software programs, to site-specific final design packages, they will work with you to achieve the best possible design solution.

PRELIMINARY SECTIONS

For preliminary design, bidding or feasibility purposes, Risi Stone Systems have created one of the industry's most comprehensive collections of pre-engineered typical cross-section drawings for a variety of applications. These sections have been designed to meet very specific criteria in an attempt to be as close to your particular project as possible. They are sorted according to the main criteria used in the design of a segmental retaining wall. The search tool at www.unilock.com allows you to select the Risi Stone licensed product, the loading and the height of the wall, according to your project requirements to find cross sections that most closely match your project needs.

An example of a typical cross section is shown below.



Risi Stone wall search utility will choose from hundreds of pre-engineered cross-sections, and return the possible options for your specific project. They can be downloaded as CAD or PDF files.

SEGMENTAL RETAINING WALLS

Why do so many engineers select Unilock^{*} for retaining walls? In a word: confidence. Confidence that Unilock manufactured products have the structural, safety and weathering capabilities needed for the project. Confidence in the field performance of a vast portfolio of structures which have encompassed just about every shape, size and application. Confidence that Risi Stone will provide the engineering support required to get the job done accurately and expeditiously.

SOLID CORE CONSTRUCTION

The solid body tongue and groove design provides engineers with the assurance that the structural properties are guaranteed. Not having to fill a hollow block core and the ability to easily modify blocks on-site is a considerable labor savings. Owners can be confident in the proven long-term performance of the wall's integrity.

BUILT TO LAST

Unilock manufactured retaining wall systems are engineered to last. Individual units range from 19lbs (8.6kg) to 1,700lbs (772.7kg), and some can be used to construct walls up to 40ft (12.2m) high. The mechanical installation characteristics of Unilock retaining walls surpass conventional modular wall systems in speed and performance. Vespa.RS advanced engineering software from Risi Stone lets you analyze all important factors including height, differing soil types, unique site conditions and loading requirements directly from CAD, saving valuable time.

QUALITY MANUFACTURING

Each unit's structural integrity and performance is ensured by manufacturing to specifications that meet or exceed American Society of Testing and Materials (ASTM) standards.

	ASTM STD.	UNILOCK STD.
Compressive Strength - Minimum (No individual unit less than)	2500 PSI	± 5000 PSI
Absorption - Maximum (No individual unit greater than)	10.5%	± 5%
Dimensional Tolerance	± 1/8" (± 3.2mm)	± 1/8" (± 3.2mm)

The Unilock manufacturing system provides peace of mind by exceeding technical standards set by the National Concrete Masonry Association (NCMA), as well as local building codes.



Product: SienaStone* Project: Newmarket Honda Location: Newmarket, Ontario



Product:	Pisa2"/Concord Wall™	
Project:	Roadway Retaining Wall	
Location:	Uxbridge, Massachusetts	
Consultant:	Risi Stone Systems	



 Product:
 DuraHold*

 Project:
 Public Storage

 Location:
 Richmond Hill, Ontario

 Consultant:
 Risi Stone Systems



Product: DuraHold2

Project:Erie CanalLocation:North Tonawanda, NYConsultant:EDR Consulting

SOLID ADVANTAGES

FEATURE	ADVANTAGE	BENEFIT
SOLID BLOCKS	Provides greater durability	More resistant to breakage & minor damage
	Easy to split or modify	 Blocks can be simply cut/altered with no risk to final wall integrity
	No hollow cores to fill with gravel & compact	 Ensures maximum weight of each block is present Maximum resistance to overturning Reduced installation time & labour costs
MODULAR SYSTEM	Wall is flexible, while still retains its structural integrity	 Absorbs movement & settlement Requires minimal embedment
	Array of complementing special blocks	 Easily create site-specific features Coping can be selected for various wall arrangements Pre-fabricated corner blocks intensify corner strength & appearance, while speeding construction
	Requires only a compact granular base	Reduces installation cost
INTERLOCKING TONGUE & GROOVE	Interlocking mechanism is molded directly in to the block	Easy, quick installationNo separate pins or clips to install
	Maximum shear strength	 Shear strength is maintained along the entire length of block Allows for superior geogrid connection
	Automatic alignment & self-battering	• Once the first course is installed flat and level, successive blocks stack quick & easily
	Blocks are dry-stacked	 Lower cost — No mortar requirements Minimal training is required to achieve excellent results
	Continuous interlock achieved throughout the wall	• Creates a stronger, more damage resistant structure
COMBINED WITH GEOGRID REINFORCEMENT	Higher walls can be achieved	 Able to use the same facia throughout the project on lower & higher walls (ie. Mix gravity & geogrid reinforced wall as site conditions dictate)



TYPICAL GEOGRID REINFORCED APPLICATION PISA2'/CONCORD WALL[®] / ROMANPISA'/ROMANWALL[®]



Product:Concord Wall™ / Pisa2*Project:Bishops PlaceLocation:West Hartford, ConnecticutConsultant:CR3 LLP



TYPICAL GRAVITY APPLICATION - SIENASTONE



Product:	SienaStone [®]
Project:	BankOne
Location:	Frankfort, Illinois
Consultant:	W.T. Engineering



TYPICAL GRAVITY APPLICATION - DURAHOLD*



Project:	Home Depot Warehouse	
Location:	Vaughan, Ontario	
Consultant:	Risi Stone®	



DURAHOLD[®]

The large size of DuraHold (1680lbs/762kg) makes it an appropriate choice for demanding structures up to 40ft (12.2m) high. Proper engineering and a good selection of components make this an exceptional wall system for gravity, tie-back or geo-grid reinforced walls. A great alternative to "poured-in-place" concrete.

Gravity walls up to 6 ft (1.8 m) in typical conditions.





Standard Unit / Half Unit 12" x 24" x 72" / 12" x 24" x 36" 30cm x 60cm x 183cm / 30cm x 60cm x 91.5cm



DURAHOLD2[®]

Corner 90 Unit 12" x 24" x 60" 30cm x 60cm x 152cm



Tie-Back Unit 12" x 24" x 72" 30cm x 60cm x 183cm

Coping Unit 12" x 24" x 72"



Product: DuraHold

Location: London, Ontario Project: London Dike Consultant: Risi Stone*

DuraHold2 is similar to DuraHold in appearance, but is almost half the size, (820lbs/363kg), making it economical for low walls. Concrete tiebacks or geogrid reinforcement expands the various engineering options, allowing for structures up to 25 ft (7.62m) high.

Gravity walls up to 4 ft (1.2 m) in typical conditions.







Coping Unit 12" x 14" x 72" 30cm x 36cm x 183cm



Corner 90 Unit 12" x 14" x 36" 30cm x 36cm x 90cm



Tie-Back Unit 72" x 12" x 14" 183cm x 30cm x 36cm



Product: DuraHold2 Location: Detroit, Michigan Project: Charles H. Wright

Charles H. Wright Museum of African American History

SIENASTONE[®]

This big, bold stone is impressive as a wall or as treads in large outdoor staircases. SienaStone's long lines and split face or NEW smooth face appearance make it an attractive alternative for heavier load bearing applications. For walls up to 40 ft (12m) high. Gravity walls up to 10 ft (3 m) in typical conditions.

Units are 48" (1.2m) wide in selected markets. Contact Unilock for specific information.



Standard 333 Unit* 7¼" x 13½" x 39" 18.5cm x 33cm x 100cm





Standard 925 Unit 7¼" x 36½" x 39" 18.5cm x 92.5cm x 100cm



Corner Unit (left & right) 7¼" x 20" x 36½" 18.5cm x 50cm x 92.5cm



Product: SienaStone

Coping Unit

18.5cm x 50cm x 100cm

71/4" x 361/2" x 39"

aStone Location: Project:

Location:Whitby, OntarioProject:Church Parking LotConsultant:Risi Stone



Closed-End Coping' 7¼ x 20" x 39" 18.5cm x 50cm x 100cm

* Available in select markets

RIVERCREST[®] WALL

The Rivercrest Wall System is Unilock's most natural, versatile and easy-to-use landscape wall system. The unique engineered S-shape design creates vertical and lateral interlock for added strength, making it ideal for retaining walls up to 1.8m (6.0') when combined with geogrid reinforcement.

Gravity walls up to 2 ft (0.6 m) in typical conditions.





Product: Rivercrest Wall Location: Shelby Township, Michigan Project: Private Residence Consultant: Visionary Landscaping Design & Build

17½" x 9-10" x 2¼" 14½" x 9-10" x 2¼" 12" x 9-10" x 4½" 45cm x 23-25cm x 5.7cm 37.5cm x 23-25cm x 5.7cm 31cm x 23-25cm x 11.4cm

PISA2[®]/CONCORD WALL[™]

Pisa2/Concord Wall's natural, quarried look is perfect for all applications, including walls, planters and step construction. Pisa2/Concord Wall modular units interlock with a built-in setback that automatically forms the correct slope, ensuring a stable wall. Special wedgeshaped units help form curved walls and steps. For walls up to 25 ft (7.5m) high.

Gravity walls up to 3.5 ft (1 m) in typical conditions.







Standard Unit* 6" x 8" x 12" 15cm x 20cm x 30cm

Tapered Unit 6" x 8" x 12" 15cm x 20cm x 30cm



Product: Pisa2*

Location: Toronto, Ontario Project: Industrial Park Consultant: Regent Engineering



7.5cm x 60cm x 30cm



Half Coping Unit*

7.5cm x 30cm x 30cm

3" x 12" x 12"



15cm x 20cm x 30cm

ROMANPISA2°/ROMANWALL°

The antiqued appearance of RomanPisa/RomanWall provides a rugged look that is popular in current landscape design. RomanPisa/RomanWall is a versatile retaining wall system which allows for the creation of straight or curved walls, planters and steps. For walls up to 25 ft (7.5m) high.

Gravity walls up to 3.5 ft (1 m) in typical conditions.



Standard Unit* 6" x 8" x 12" 15cm x 20cm x 30cm



Corner Unit 6" x 8" x 12" 15cm x 20cm x 30cm



Tapered Unit 6" x 8" x 12" 15cm x 20cm x 30cm



Coping Unit* 3" x 12" x 12" 7.5cm x 30cm x 30cm



Product: RomanPisa Location: Project:

Hope Township, New York Storm Water Management Pond

* Available in select markets

$\mathbf{U}\text{-}\mathbf{CARA}^{\mathsf{T}}$ garden walls to engineered walls



RETAINING WALL UNDER 4'



GEOGRID REINFORCED SETBACK RETAINING WALL



U-CARA[™]

The patented U-Cara wall system gives you more design options for complete creative flexibility. That's because a U-Cara Fascia Panel can be placed anywhere on the Sure Track[™] Backer Blocks, allowing for a variety of pattern, color and texture combinations not possible with other systems.

Unilock is pushing design and technology forward to inspirational levels by combining easy installation with an ever-expanding pallet of design colors and finishes.

- Seamlessly coordinate with Unilock pavers
- Interchangeable fascia panels for creative flexibility
- Site-specific engineering available for low or high walls
- Create single-sided or double-sided walls



Product: U-Cara

Rockwood, Ontario







SureTrack Large Backer 6" x 8" x 12" 15cm x 20cm x 30cm



Standard Fascia Panel 6" x 18³/8" x 2 ⁵/16" 15cm x 46.6cm x 6cm



Standard Fascia **Closed-End Fascia Panel** Half Panel 6" x 20⁷/8" x 2⁵/16" 6" x 9 ³/16" x 2 ⁵/16" 15cm x 53m x 6cm 15cm x 23.3cm x 6cm

CORNER BUNDLE

Location:





Universal Coping 2³/4" x 19" x 14" 7cm x 48.2m x 35.5cm

U-Cara fascia panels are available in a variety of colors and textures, including, for the first time ever, exclusive Unilock[®] EnduraColor[™] finishes.



Stacked Bond





Stacked Bond with Accents



URBAN REHABILITATION

As part of the large-scale reconstruction of an existing dike system along the Thames River in London, Ontario, 200m (1,000ft) was replaced with a new 8m high (26ft) DuraHold wall.

The wall needed to be able to withstand rapid flowing hydraulic conditions of extreme two year and 75 year flood events which have the potential to completely submerge the full height of the wall. DuraHold was the ideal choice because its smooth surface reduces drag effect from flowing water, and it has a proven track record of structural stability. As well, DuraHold offers the benefit of installation efficiency in straight or curved applications thanks to the availability of tapered wall units.

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A pathway running alongside the Thames River was incorporated into the layout atop the new DuraHold wall. The south end of the wall was terraced, allowing the pathway to extend down under Queens Avenue and Kensington Bridges, and connect to Riverside Park.

Product: DuraHold*

Location:London, OntarioProject:West London DikeDesign:Risi Stone Inc and Stantec London





THE UNILOCK ADVANTAGE

At Unilock, our job is to make your job easier. That's why we maintain a dedicated team of professionals to work with you on your project.

- Background engineering
- Site specific engineering for walls*
- Budget pricing
- Specifications, cross-sections and details for pavers and walls*
- Lunch and Learn Continuing Education Credits Samples

Contact your Unilock Representative to see how we can help you.



SOFTWARE

Vespa.RS^{*} is a retaining wall engineering software program which enables the user to input grading and layout information directly from the CAD design. The software will easily produce full wall layouts with accurate quantity estimates and comprehensive reports that are specific to your site. Contact a Unilock representative for more information.

Lockpave Pro^{*} is a pavement engineering software program developed by Dr. Brian Shackel, the world's leading authority on unit paver pavement design. This powerful software is capable of designing pavement structures for parking lots and roadways, and has even been used to design international shipping ports.

PCSWMM[™] (PP) is software that can be used to analyze permeable pavement applications that specifically incorporate the hydraulic properties of Unilock permeable pavements. It allows the user to develop a simple model of a permeable pavement design, run the program with specific storm water data, and analyze the results of the model. *Contact your Unilock Representative for more information.*

VISIT US ONLINE FOR:

- > The complete Unilock Architectural catalog
- > Over 250 hatch patterns for CAD
- > Retaining wall engineering software*
- > Unit paver and retaining wall specifications
- > Over 250 CAD cross-section drawings*

* from Risi Stone



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